


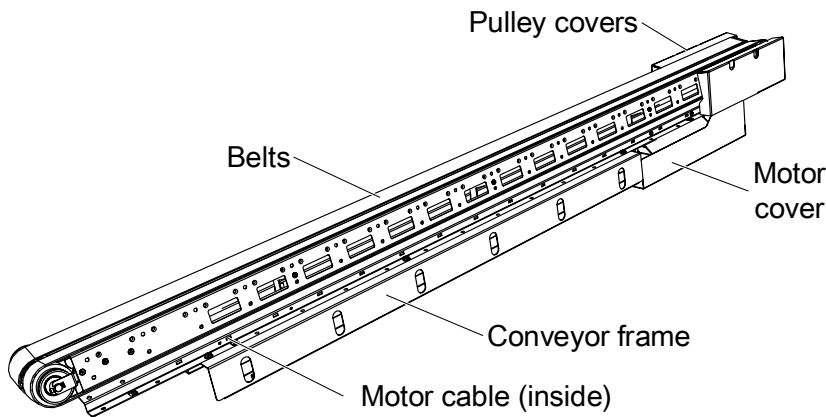
# Disassembly Instructions, Conveyor Depot

Rev. Date: 2016-11-10 – SPID: 2411/0.3 (-) – Disassembly Instructions, Conveyor Depot – Basic 50138331-Conveyor Depot 3100

<b>Notice</b>	<ul style="list-style-type: none"> <li>• All weight values are approximate.</li> <li>• Parts containing plastic and steel should be separated.</li> <li>• Printed circuit boards should be separated from steel.</li> <li>• </li> </ul>	
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<b>Suggested Tools</b>	<ul style="list-style-type: none"> <li>• Socket wrenches 10 mm</li> <li>• Hex key 2,5 mm, 3 mm &amp; 4 mm</li> <li>• Power Drill with 4,0 &amp; 4,8 mm drill bit</li> <li>• Side cutting pliers, medium</li> </ul>
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<b>Part number</b>	50138320 and 50138331	<b>Name</b>	Conveyor Depot (2 meter and 3.3 meter)
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<b>Material type and weight</b>	<b>Steel and Iron</b>	30 Kg.	<b>Plastics</b>	0,5 Kg.	<b>Other</b>	Kg.
	<b>Aluminum</b>	-	<b>Rubber</b>	0,5 Kg.	<b>Other</b>	Kg.
	<b>EEE parts</b>	-	<b>Motor</b>	3,0 Kg.	<b>Other</b>	Kg.

<b>Dismantling procedure</b>	70138200-Manual Service Depot System
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<b>Suggested dismantling procedure</b>		
Step	Part	Material
1	Pulley and Motor Covers	Steel
2	Motor with cable	Steel, Iron, Cable (EEE), Motor
3	Belts	Rubber
4	Pulleys	Plastics
5	Frame	Steel